

2009

ID Number	Plant Location	Elevation	Type	Description	SCFM	Solution	Annual Lost
1	PSM 27	3	fit	leaking coupling	2	replace	\$ 183.96
2	Postioner PSM 20	2	frl	leaking regulator	2	repair	\$ 183.96
3	Manual breaking sta	3	frl	leaking threads on gauge	1	redope	\$ 91.98
4	CEL hoist	14	fit	fitting at regulator	8	redope	\$ 735.84
5	Loader conveyor	1	fit	threads on QD (quick disconnect)	1	redope	\$ 91.98
6	Loader conveyor	1	fit	into tee	2	redope	\$ 183.96
7	Loader conveyor	2	fit	swivel 90 on sol valve	1	replace	\$ 91.98
8	Cutting head oiler	2	fit	str fitting into sol valve	1	redope	\$ 91.98
9	Auto break	4	fit	bushing into 1 ball valve	2	redope	\$ 183.96
10	Auto break	4	fit	90 ptl (push to lock) at manifold	1	replace	\$ 91.98
11	PSM 20	2	fit	90 into filter/reg	2	redope	\$ 183.96
12	PSM 27	3	fit	male plug into coupling	1	redope	\$ 91.98
13	PSM 27	3	fit	compression fit into QD	1	redope	\$ 91.98
14	Off load conveyor	2	fit	90 fit for sol valve	2	replace	\$ 183.96
15	Line 1 hoist	3	unk	unknown leak in black bundle	4	repair	\$ 367.92
16	Line 1 hoist	11	unk	unknown leak on inlet air	3	repair	\$ 275.94
17	TAC 3	2	fit	fit into coolant valve	2	redope	\$ 183.96
18	TAC 3	2	fit	fit into coolant valve	2	redope	\$ 183.96
19	TAC 3	3	vlv	auto shut off valve blowing cont	3	repair	\$ 275.94
20	TAC 3	3	vlv	leaking between valve and back pt	2	repair	\$ 183.96

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21	TAC 3 robot	0	fit	str ptl into coupling	3	replace	\$ 275.94
22	Conveyor popup TAC 3	0.5	fit	fit into regulator	1	replace	\$ 91.98
23	TAC 1	3	fit	coolant valve leaking air	2	replace	\$ 183.96
24	TAC 1 robot	1	fit	fit at receiver	1	replace	\$ 91.98
25	TAC 1 robot	1	fit	90 ptl	4	replace	\$ 367.92
26	Line 1	0	fit	90 ptl at coolant supply valve	1	replace	\$ 91.98
27	Centrifuge	3	fit	3/8 ptl on supply air	3	replace	\$ 275.94
28	Abrasive tank	2	fit	bushing into 3/4 bushing	1	redope	\$ 91.98
29	Water jet	7	cyl	left hand door cylinger leaking	3	repair	\$ 275.94
30	Intermac 1	3	ftr	leaking filter/regulator	2	repair	\$ 183.96
31	Intermac 1	2	tubing	leaking tubing into door	4	remove	\$ 367.92
32	Intermac 2	3	fit	nipple between f/r	1	redope	\$ 91.98
33	Intermac 2	1	fit	1 nipple into reducer	2	redope	\$ 183.96
34	Bevel	4	fit	tubing fitting into male plug	1	redope	\$ 91.98
35	Hoist for pyro	7	fit	90 ptl inot cylinder	2	replace	\$ 183.96
36	Bottero	4	fit	hose fitting in male plug on hose	1	redope	\$ 91.98
37	Wrap cutter 5	5	fit	str ptl inot sol valve (internal)	1	redope	\$ 91.98
38	Wrap cutter 3	0.5	fit	leaking QD	1	replace	\$ 91.98
39	Kiln 2 robot	3	fit	fitting into small regulator	1	redope	\$ 91.98
40	Kiln 2 robot	3	fit	fitting into sol valve	1	redope	\$ 91.98

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41	Kiln 2 robot	6	fit	fitting into sol valve	2	redope	\$ 183.96
42	Kiln 2 robot conveyor	3	fit	ptl swivel 90 into cylinder	2	replace	\$ 183.96
43	Auto hammer FUC	2	frl	bowl on f/r internal	4	repair	\$ 367.92
44	Kiln 3	2	frl	manifold - leaking regulator	2	repair	\$ 183.96
45	Wrap cutter 2	5	fit	fitting on sol valve	2	redope	\$ 183.96
46	Kiln 3 robot conveyor	3	fit	tubing into ptl	2	replace	\$ 183.96
47	Kiln 3 robot conveyor	3	fit	into cylinder	2	replace	\$ 183.96
48	Thieme 2	4	fit	leaking fit	2	replace	\$ 183.96
49	Thieme 2	1	frl	leaking regulator	3	repair	\$ 275.94
50	Thieme 1	3	fit	tubing into 90	1	repair	\$ 91.98
51	Thieme 1	2	frl	plug in back off regulator	1	redope	\$ 91.98
52	Thieme 1	2	frl	plug in back off regulator	1	redope	\$ 91.98
53	Thieme 1	3	frl	leaking regulator	3	repair	\$ 275.94
54	Thieme 1 dryer	1	fit	plt on sol valve	2	replace	\$ 183.96
55	Kiln 3 load area	2	fit	1/2 union	2	tighten	\$ 183.96
56	Thieme 3	2	fit	nipple into bushing	1	redope	\$ 91.98
57	Thieme 3	2	fit	nipple into tee	2	redope	\$ 183.96
58	Thieme 3	2	frl	plug in back off regulator	1	redope	\$ 91.98
59	Front comp room	2	fit	3 nipple into tee	2	redope	\$ 183.96
60	Back coating	4	fit	leaking hose	1	tighten	\$ 91.98

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61	Line 3 loader conveyor	1	fit	90 fit into bushing	1	redope	\$ 91.98
62	Line 3 auto breaking	4	fit	90 ptl threads	2	redope	\$ 183.96
63	Line 3 auto breaking	4	fit	hose on ptl on straightener	1	replace	\$ 91.98
64	Line 3 auto breaking	3	fit	tubing into 90 ptl	1	replace	\$ 91.98
65	Line 3 auto breaking	1	fit	1 nipple into tee	2	redope	\$ 183.96
66	PSM 21	1	frl	drain on filter	1	repair	\$ 91.98
67	Line 3 tilt conveyor	2	frl	drain on filter	2	repair	\$ 183.96
68	Line 3 manual break	1	fit	hose into 90	1	repair	\$ 91.98
69	Line 3 hoist	4	unk	unknown inside black cover	4	repair	\$ 367.92
70	Line 3 centrifuge	6	vlv	butterfly actuator	7	repair	\$ 643.86
71	Back comp room	8	fit	fit from filter to dew point mon	2	replace	\$ 183.96

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annual dollars lost \$ 12,969.18